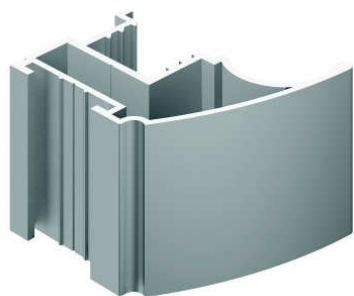
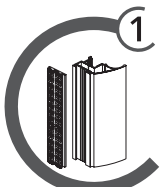
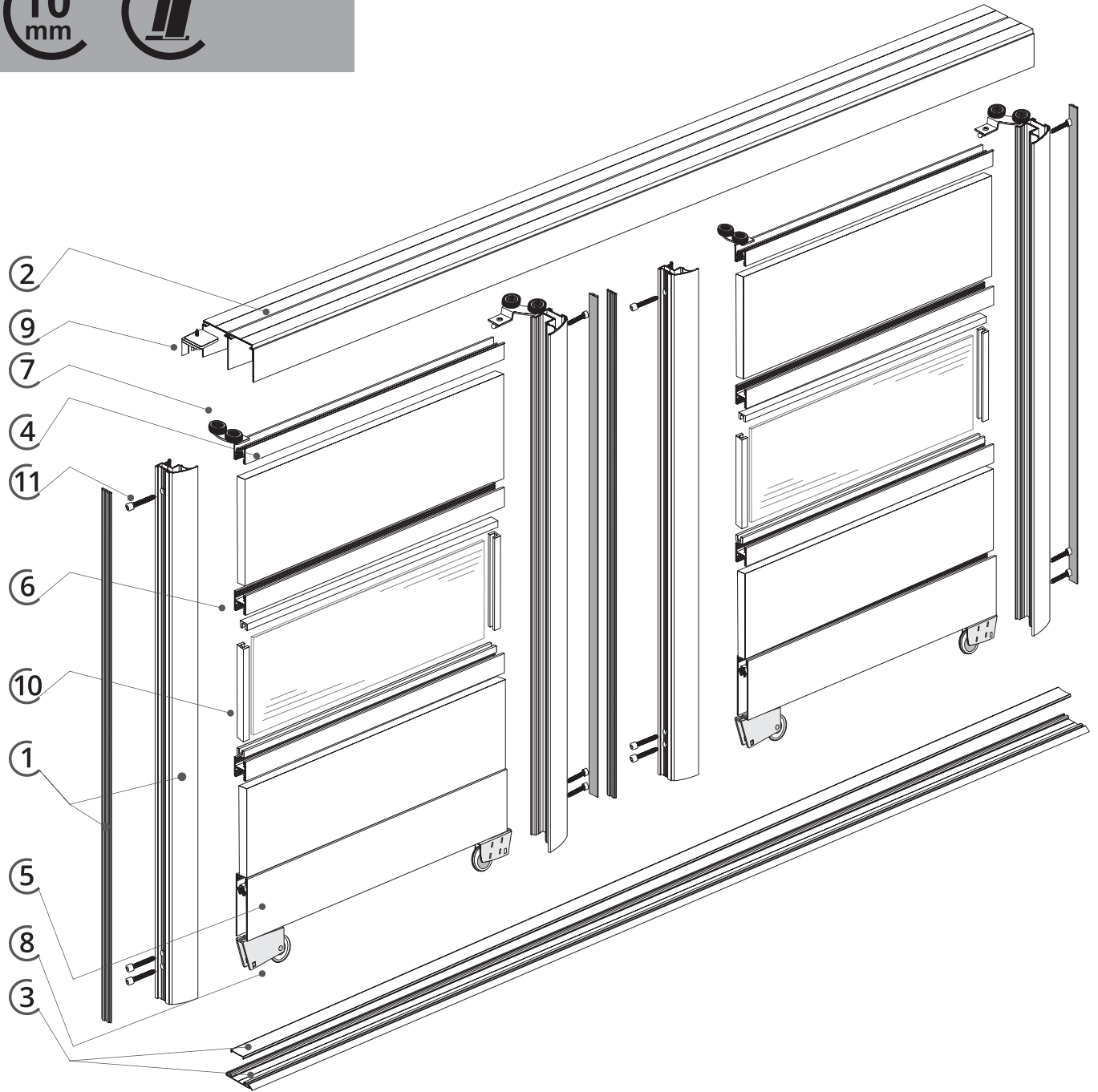


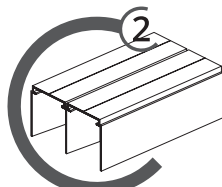
CLASSIC #10

SLIDING SYSTEM - ASSEMBLY INSTRUCTIONS

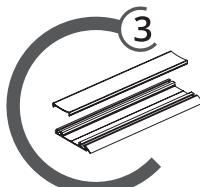




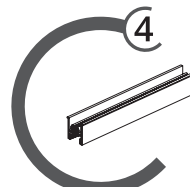
CLASSIC vertical profile
14 x 4,0 mm brush



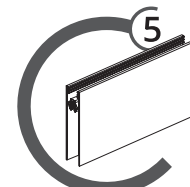
Top double rail



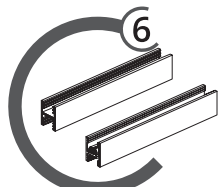
Bottom double rail
Bottom rail cover



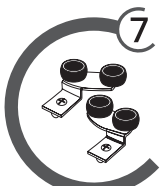
#10 Top horizontal
profile



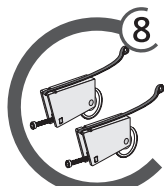
#10 Bottom horizontal
profile



#10 H profile
#10 H+ profile



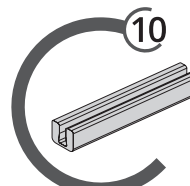
#10 top asymmetrical
wheel L / R



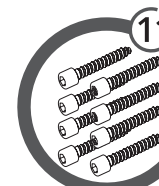
#10 bottom wheel



Top stopper



Seal for glass

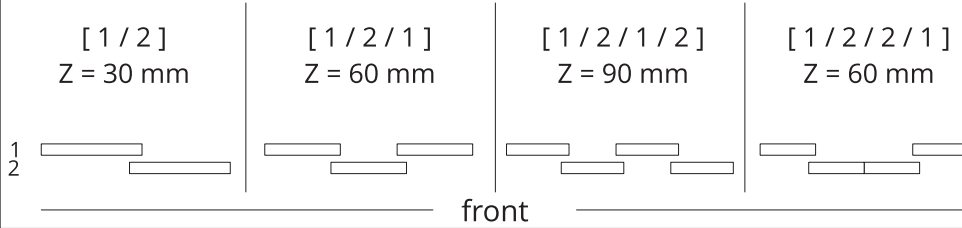


6x32mm
sheet metal screw

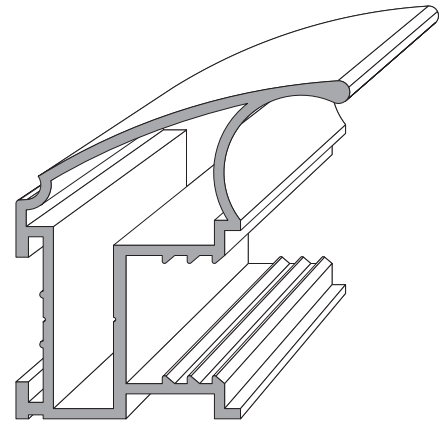
Calculations:

- DOOR LEAF HEIGHT = INTERIOR HEIGHT - 40 mm
- DOOR LEAF HEIGHT = VERTICAL PROFILE'S LENGTH
- BOARD HEIGHT = DOOR LEAF HEIGHT - 64,9 mm
- OVERLAP POINT = (NUMBER OF DOOR LEAF - 1) x 30 mm
- DOOR LEAF WIDTH = INTERIOR WIDTH + OVERLAP POINT / NUMBER OF DOORS
- BOARD WIDTH = DOOR LEAF WIDTH - 19,4 mm
- HORIZONTAL PROFILES LENGTH (L, H, H+, T) = DOOR LEAF WIDTH - 36,8 mm

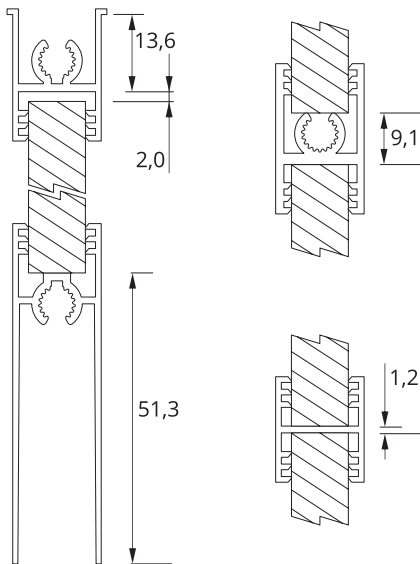
overlap points [Z] for different door leaf number



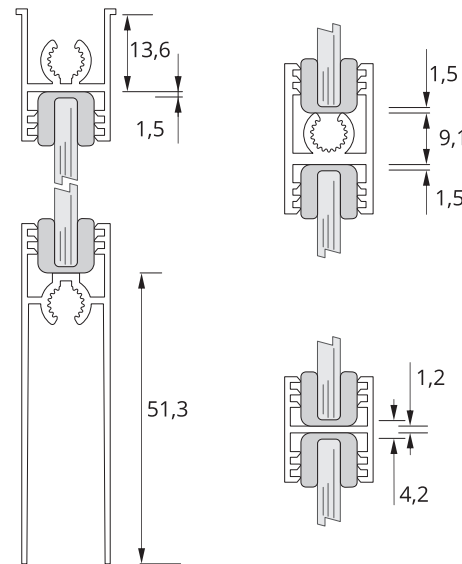
CLASSIC



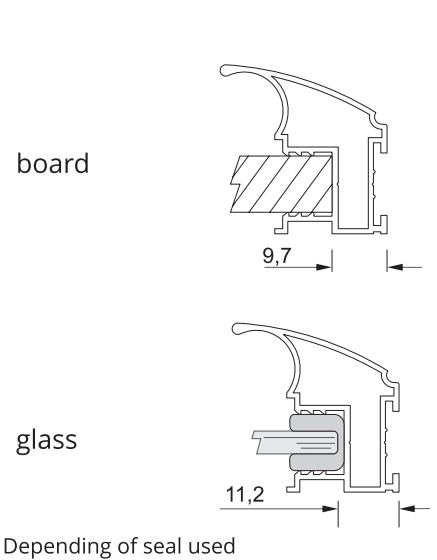
board dimension calculation



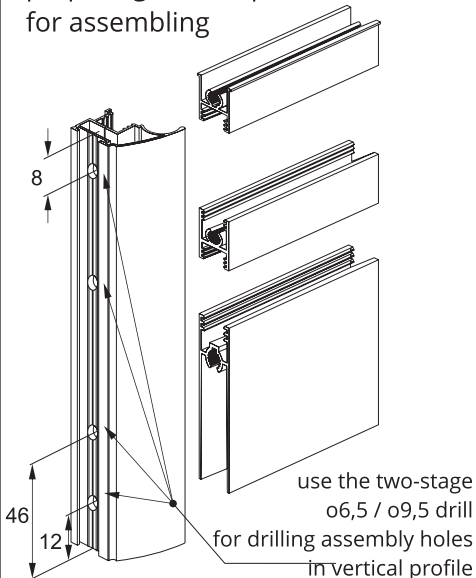
glass dimension calculation



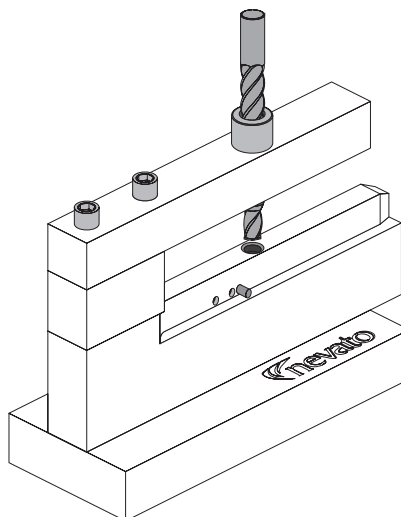
dimension calculation



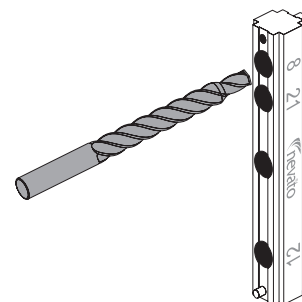
preparing vertical profiles for assembling



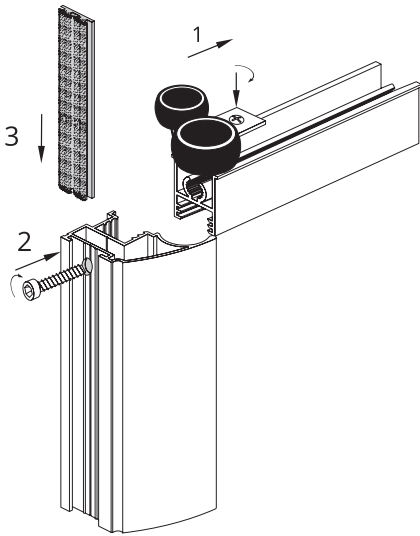
template for drilling holes in vertical profiles



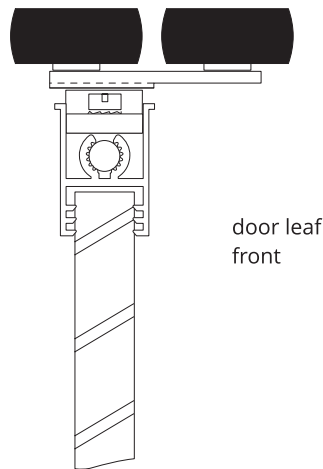
UNI template for drilling holes in vertical profiles (handy)



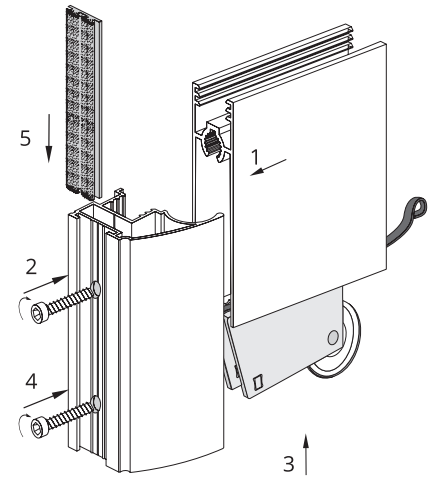
top wheel assembly



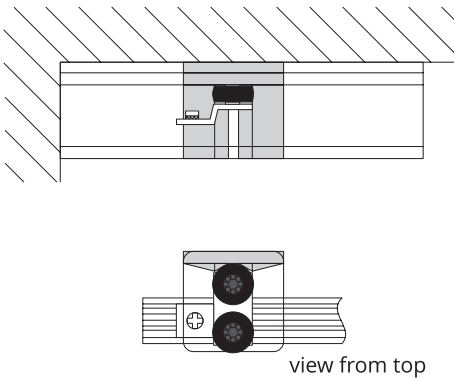
top wheel adjustment



bottom wheel assembly

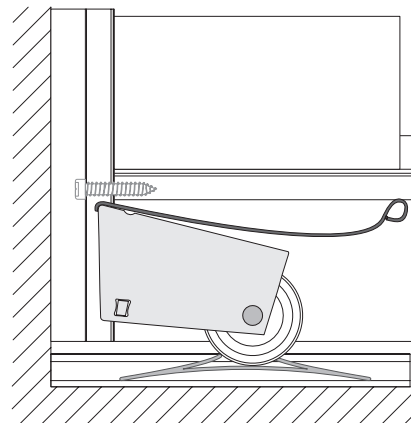


top stopper assembly



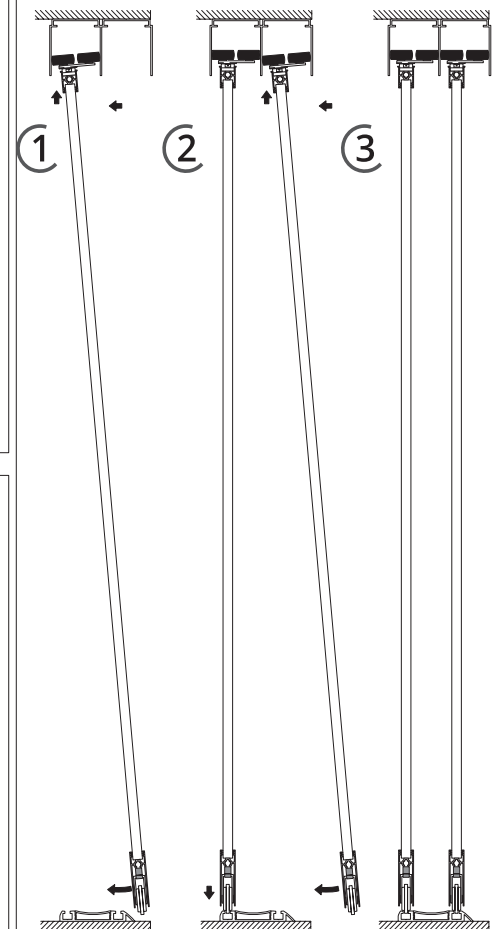
put the stopper into the rail before assembling

stopper position in the bottom rail

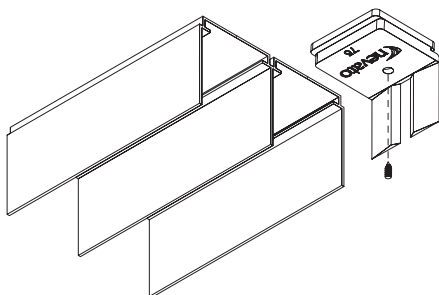


put the stopper into the rail before assembling

door assembly

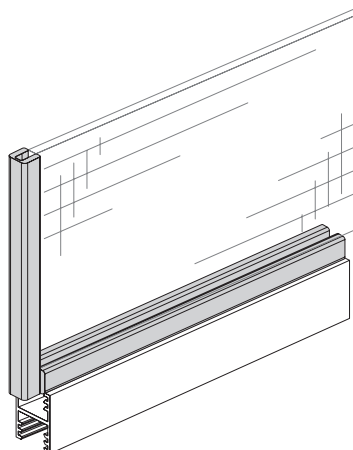


top stopper adjustment in top rail



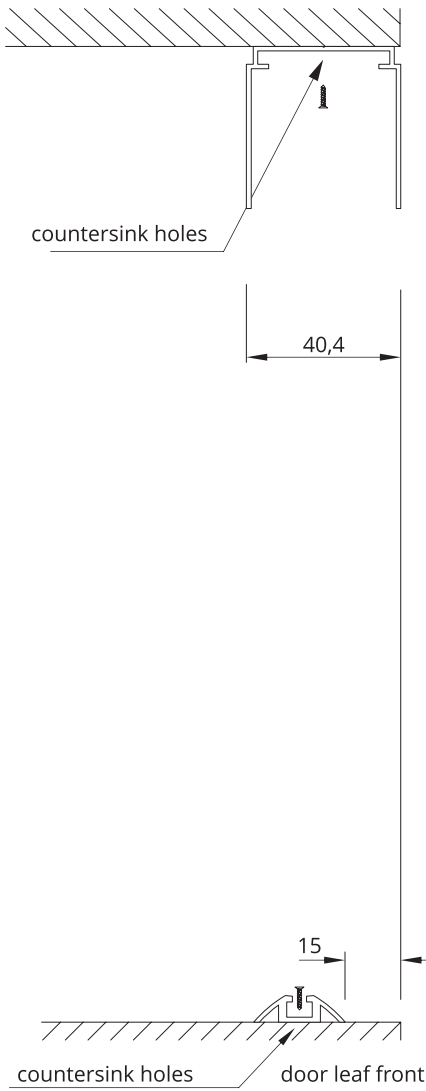
(view from bottom of the top rail)

glass assembly with seal for glass

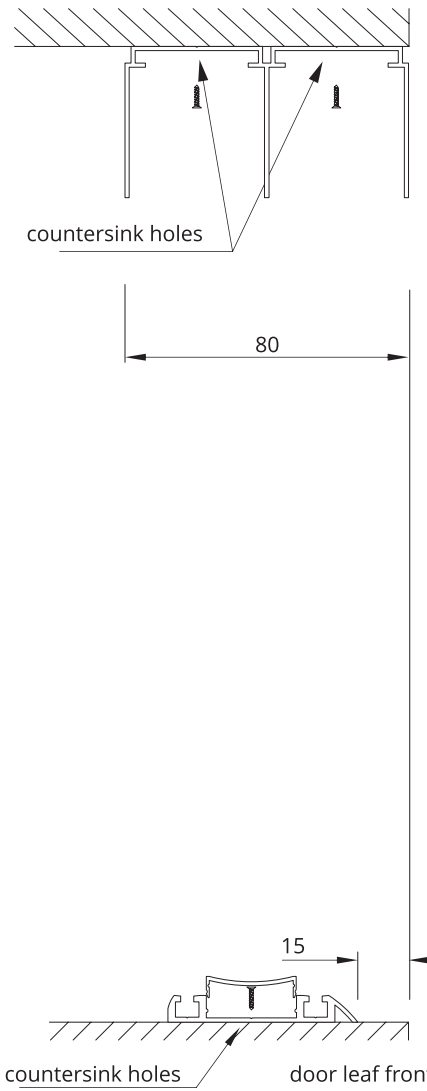


NOTE!
You should use safe glass or glass with protective foil

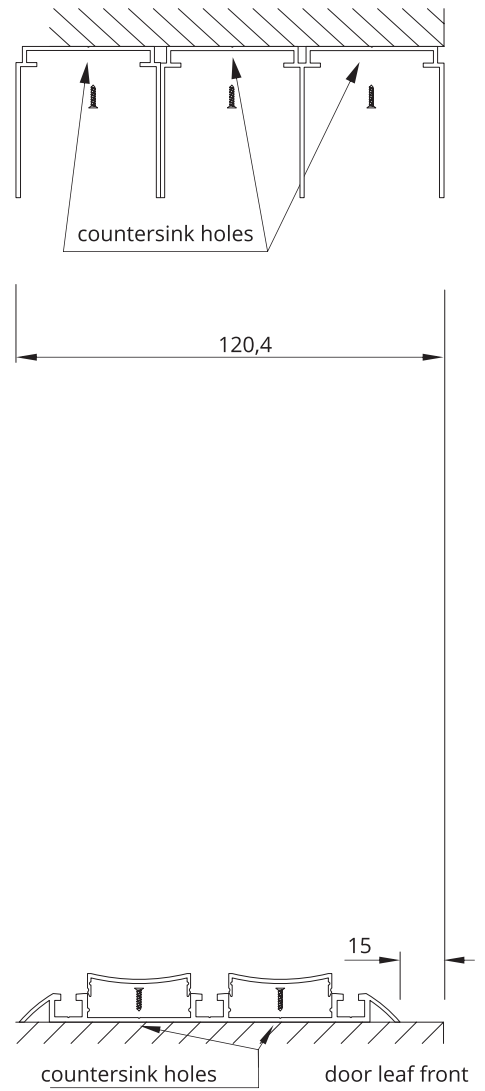
1-track rails assembly



2-track rails assembly

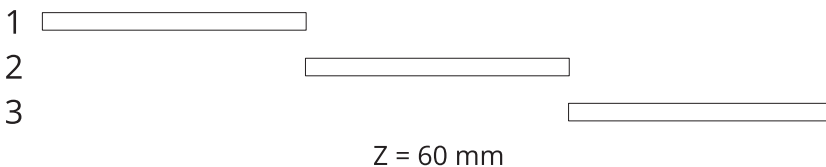


3-track rails assembly

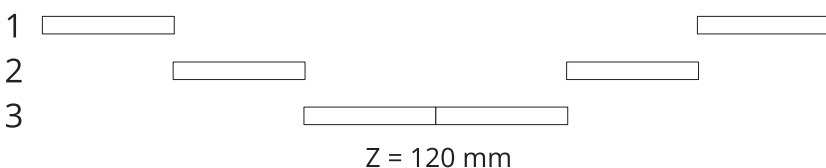


3-tracks rails options

option I



option II



NOTE!

One door leaf maximum weight is 50 kg.

Do not use glue while fixing the profiles on the board.

Door system producer will not be responsible for door deformations caused by the use of the bad quality board.

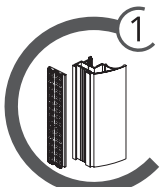
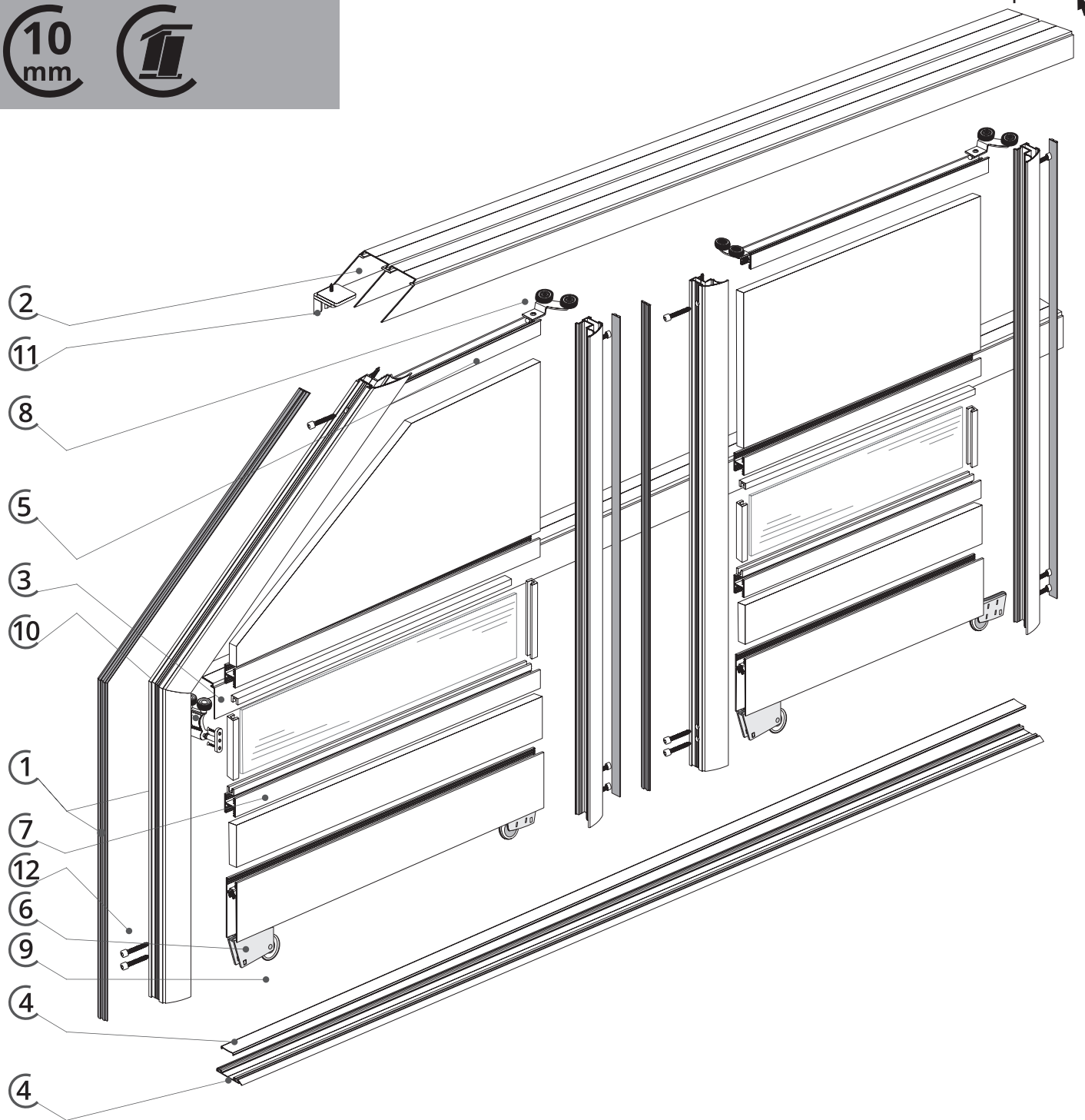
We recommend to use connectors in order to eliminate the board tension.

You should use safe glass or glass with protective foil

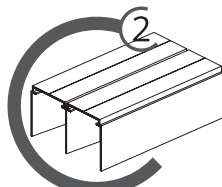
CLASSIC - ANGLED SYSTEM



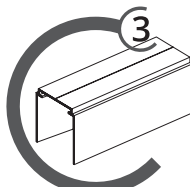
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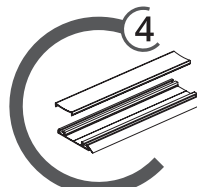
CLASSIC vertical profile
14 x 4,0 mm brush



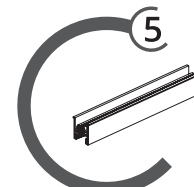
Top 2-track rail



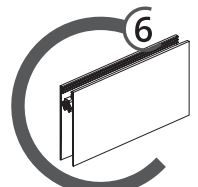
Top 1-track rail
Intermediate rail



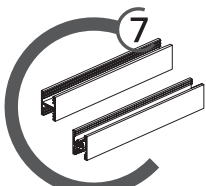
Bottom double rail
Bottom rail cover



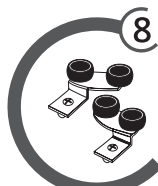
#10 Top horizontal
profile



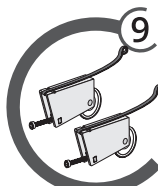
#10 Bottom horizontal
profile



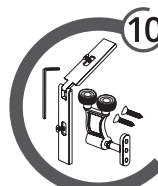
#10 H profile
#10 H+ profile



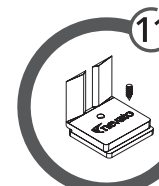
#10 top asymmetrical
wheel L / R



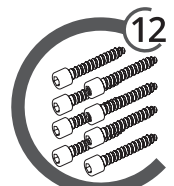
#10 bottom wheel



Angled doors set



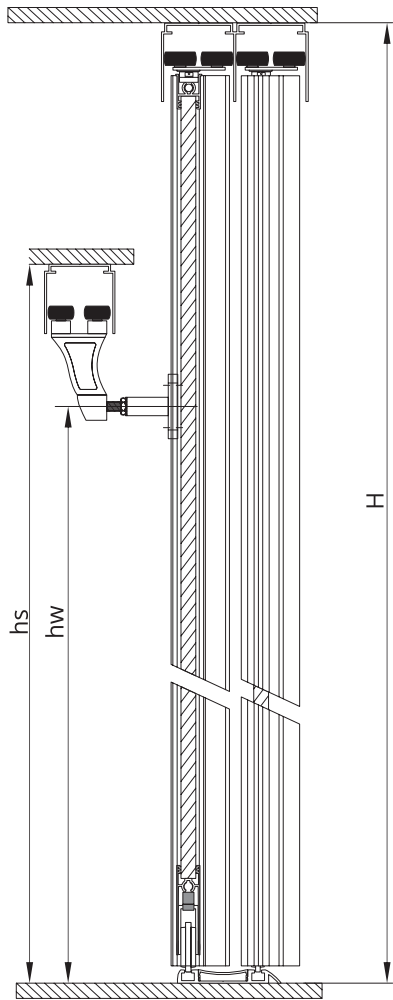
Top stopper



6x32mm
sheet metal screw

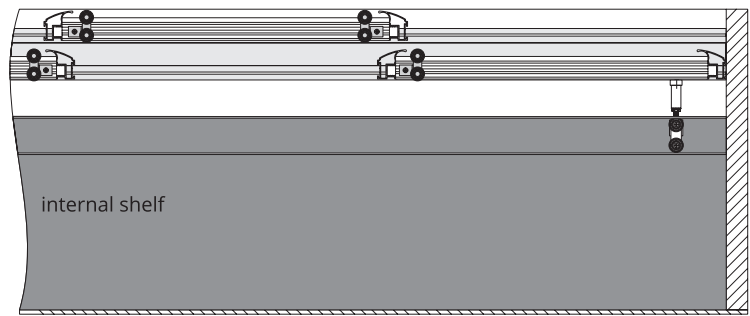
#10 CLASSIC

assembly dimensions

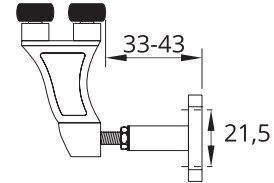


$hw = hs - 70$

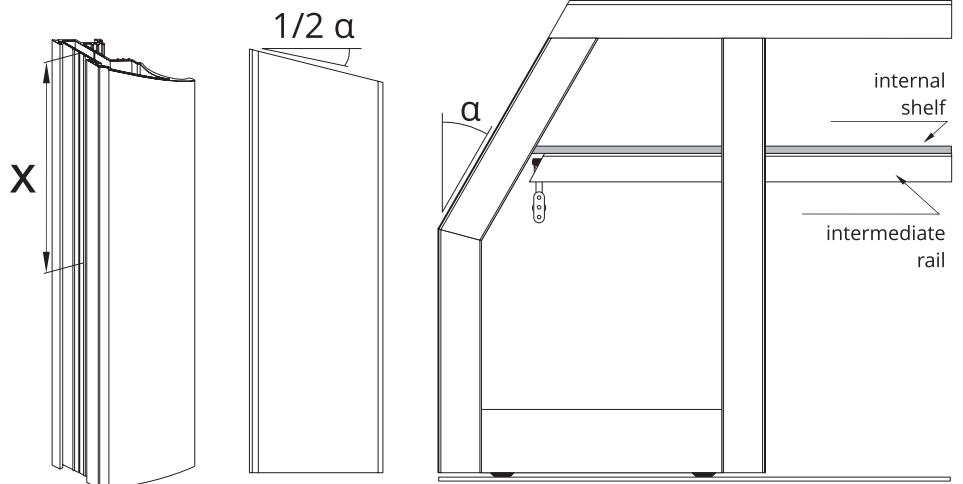
assembly of doors in a niche



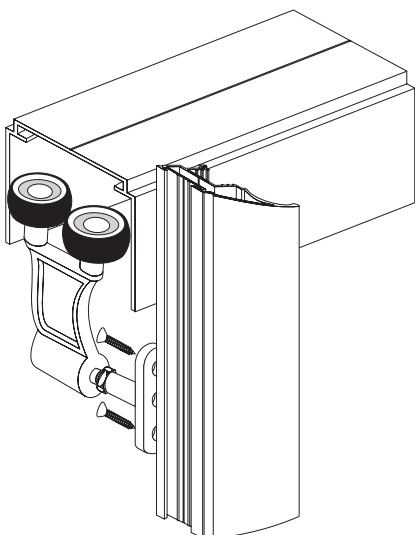
leading wheel parameters



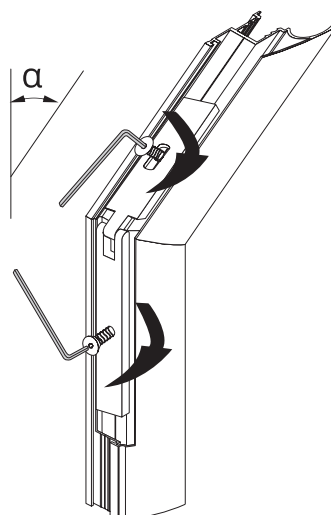
angled door installation



intermediate wheel assembly



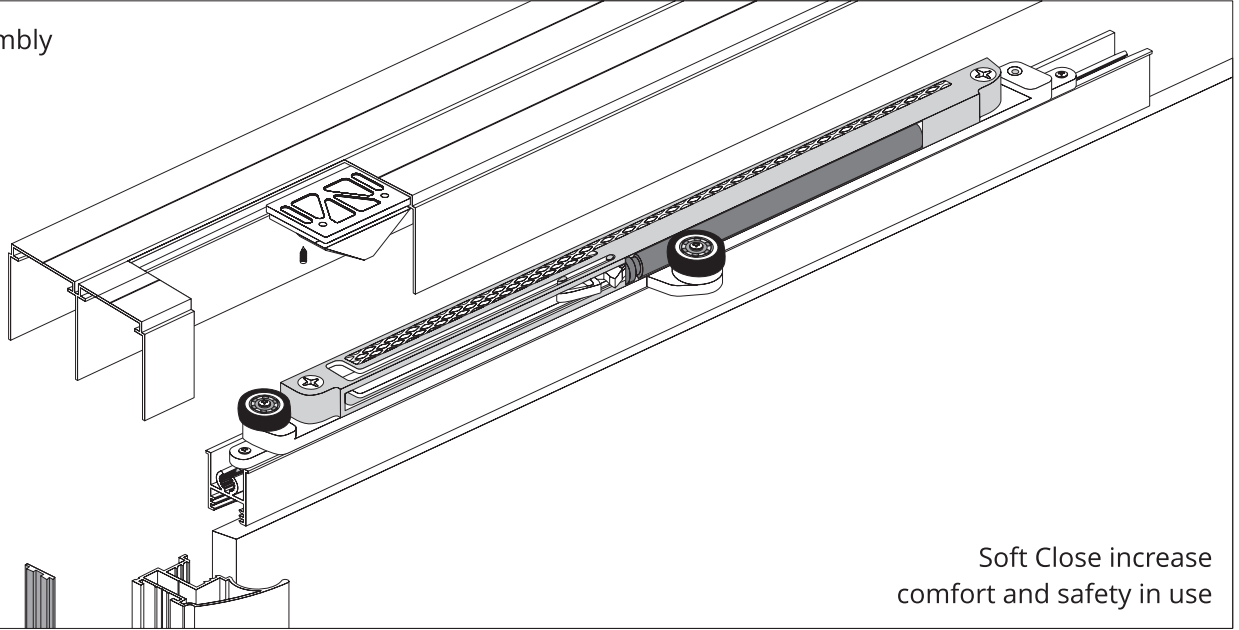
angled doors set assembly



handle hinge fixing

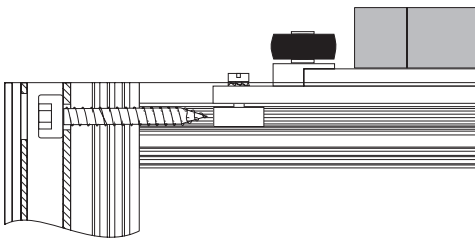
Handle angle (α)	Drilling location of the hinge screw holes from the inner edge of the handle (x)
25	42,6
30	42,8
35	43,0
40°	43,2
45°	43,5
50°	43,7
55	43,9
60	44,2
65	44,5

SOFT CLOSE - assembly

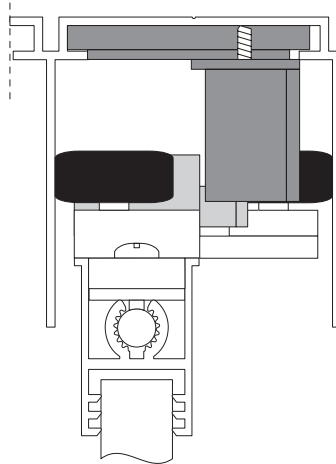


Soft Close increase comfort and safety in use

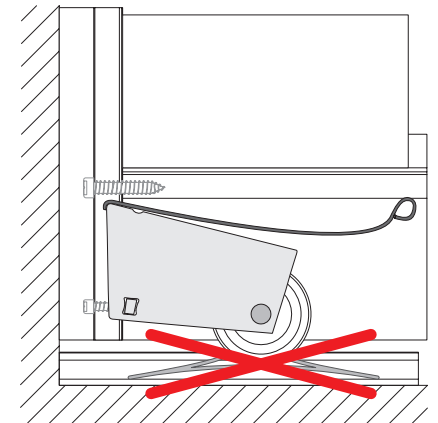
assembly of the soft closer in the door frame



mounting the activator in top rail

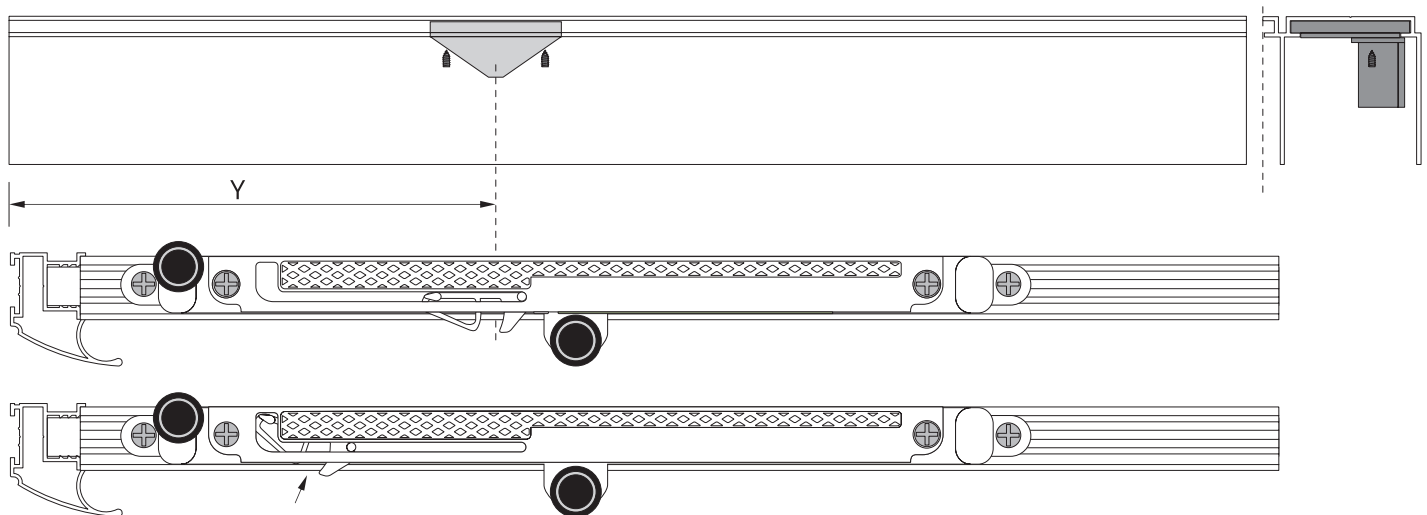


the activator should be inserted into the top rail before installing the door.



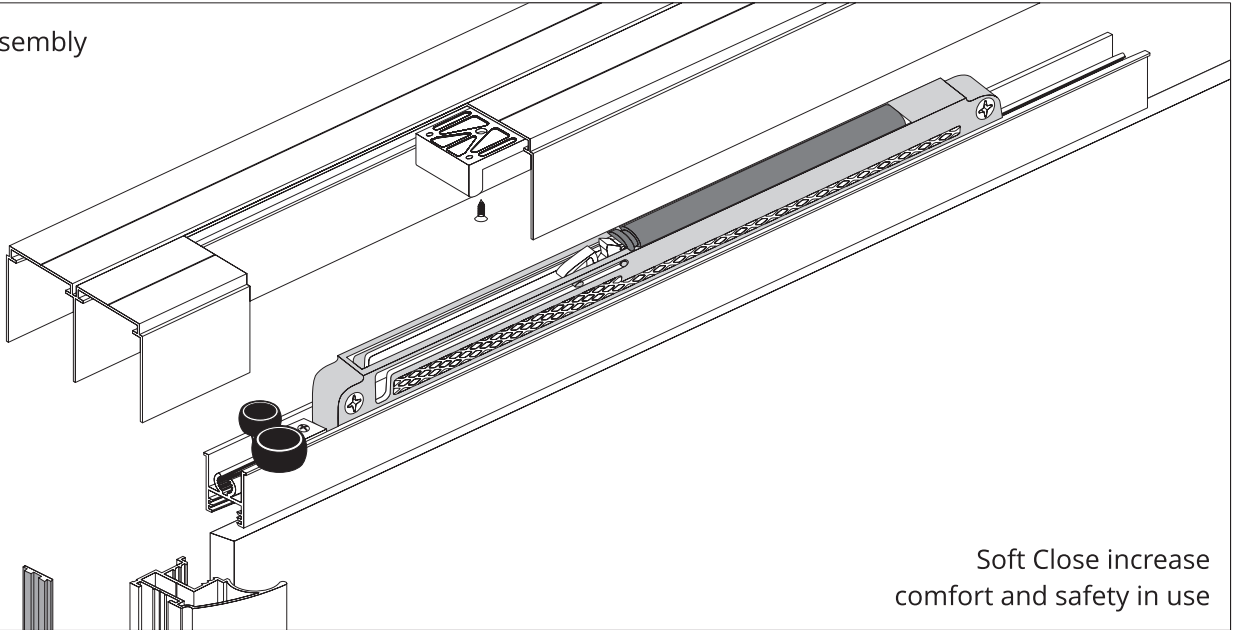
a bottom stopper is not required when using the soft closing system

location of the soft closing activator in the top rail



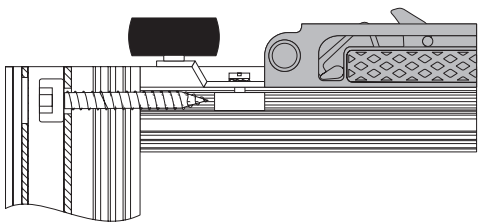
WARNING! The Soft Closer is installed with the spring extended.

3S SOFT CLOSE - assembly

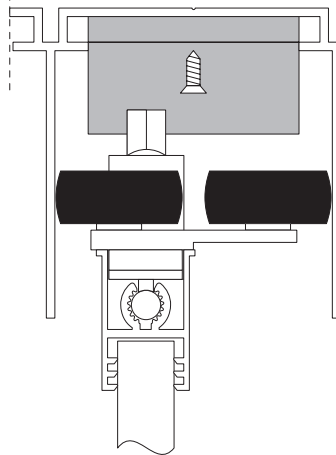


Soft Close increase comfort and safety in use

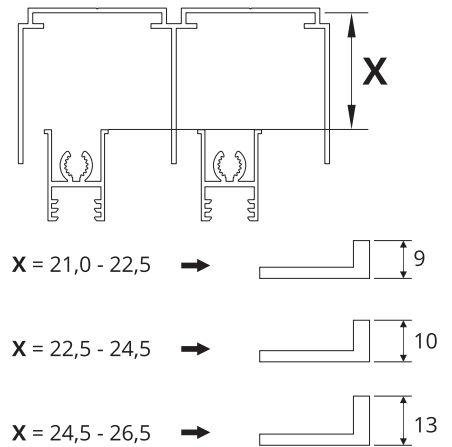
assembly of the 3S soft closer in the door frame



mounting the activator in top rail

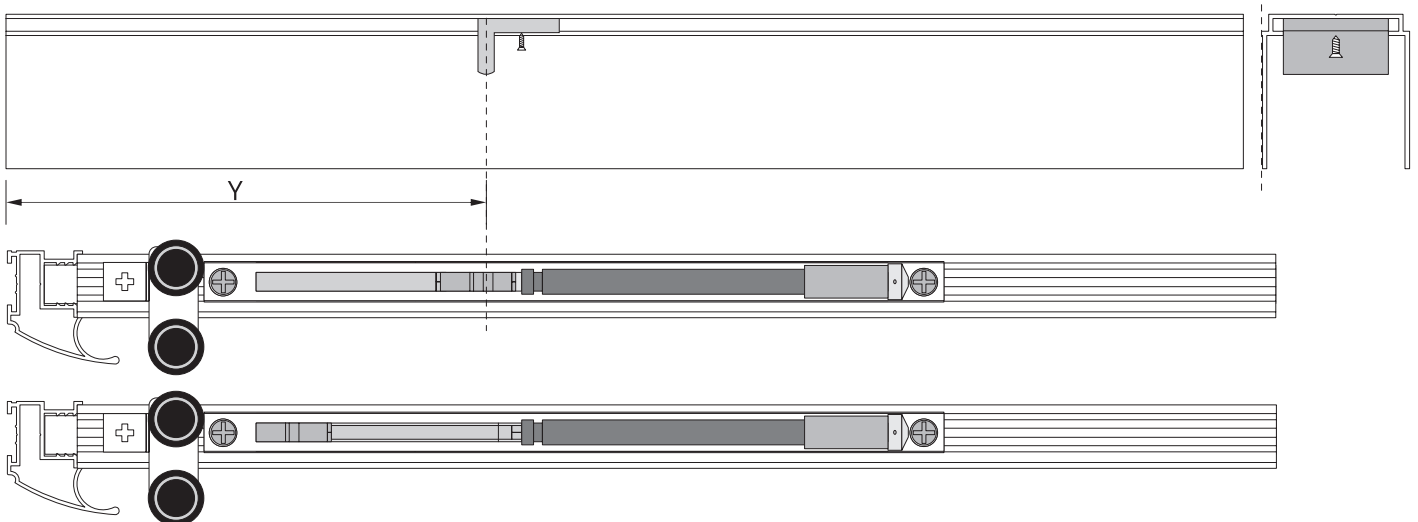


activator selection



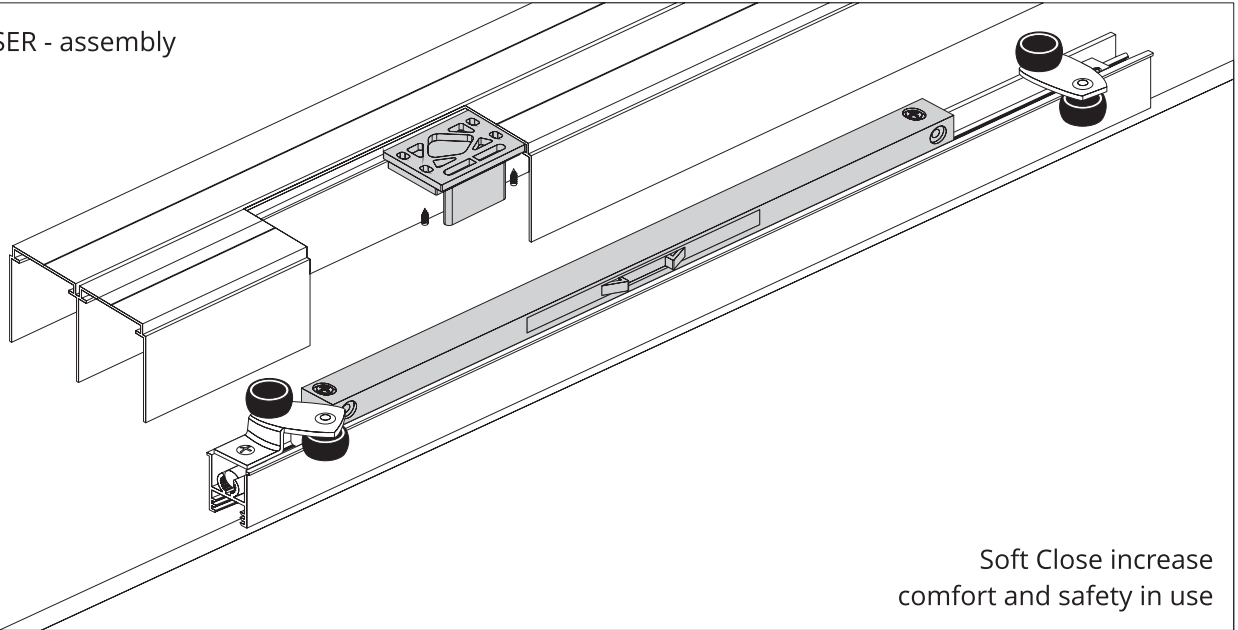
After installing and adjusting the door measure dimension X (inside the rail). Select the activator based on the measure.

location of the 3S soft closing activator in the top rail



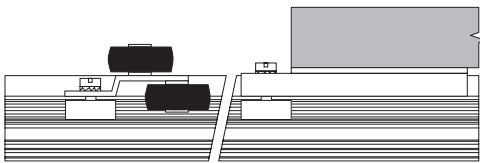
WARNING! The Soft Closer is installed with the spring extended.

MIDDLE SOFT CLOSER - assembly

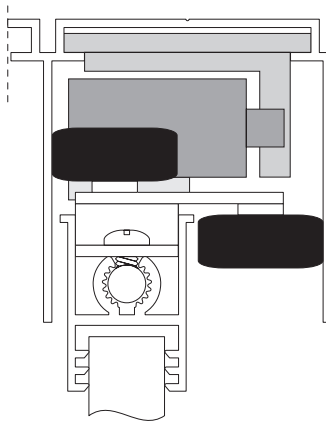


Soft Close increase comfort and safety in use

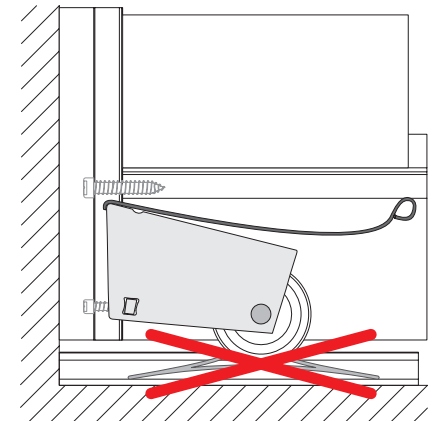
assembly of the middle soft closer in the door frame



mounting the activator in top rail

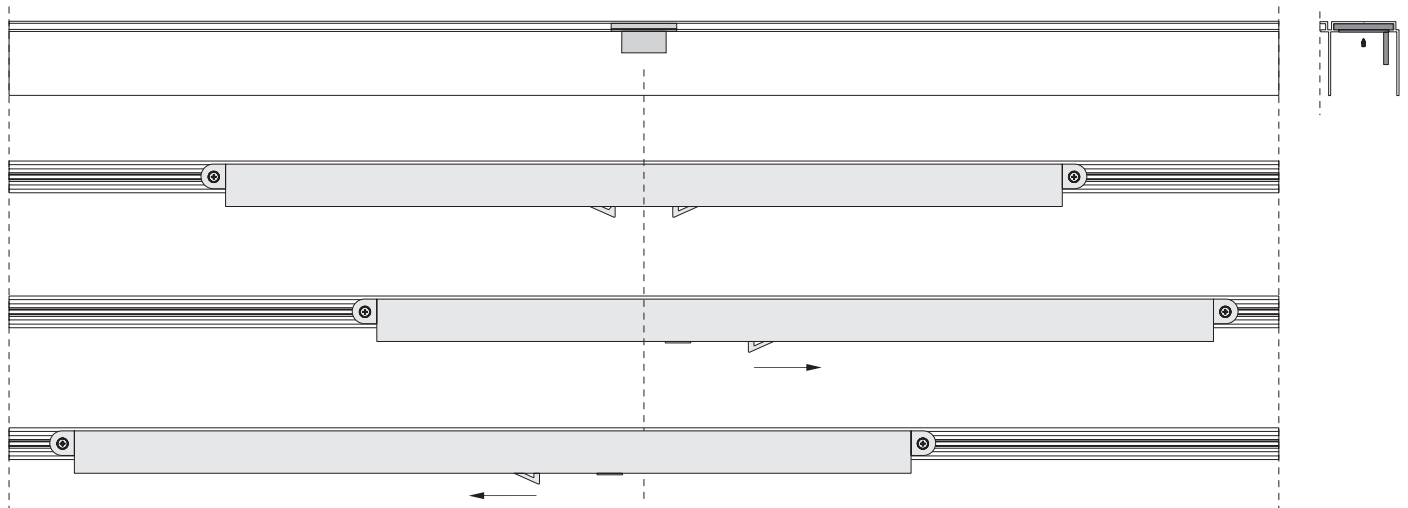


the activator should be inserted into the top rail before installing the door.



a bottom stopper is not required when using the soft closing system

location of the middle soft closing activator in the top rail





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